PROJECT TITLE : Material testing

Period Covered : August 1st - September 1st, 1980
Report Written by : P. Balliger
Report Approved by : F. Lopes

POROUS PLUG WRAP

X 4855 DEXTER USA

X 4902 DEXTER USA

Z 5581 DEXTER Scotland

Lately, Dexter has been requested to submit to us porous plug wrap paper with different levels of porosity.

Based on analytical results, the above mentioned materials can be compared to our standard qualities presently used on pan European diluted Marlboro.

MLF - CH cigarettes will be manufactured in FTR using these porous plug wrap papers in order to determine the smoke deliveries and the subjective quality of the cigarette.

CIGARETTE PAPER

Miquel y Costas

Wattens

Malaucène

Glatz

In order to qualify a second supplier of cigarette paper suitable for the brand MLK - DB produced in PMG - Münich and Berlin, a test was simultaneously undertaken with the above mentioned suppliers.

Therefore, these suppliers have been asked to develop a prototype corresponding to our standard quality Schoeller & Hoesch's Pela 200 Mn which is the present standard regarding wire-mark appearance.

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JOB

According to various economical reasons JOB has been requested to make several test bobbins of cigarette paper similar to our standard quality Mauduit's 110 - 6 vergé which is the present standard quality for Marlboro.

SPECIFICATION

New material specifications were established and submitted to the suppliers. Please refer to Mrs. Flury's report.

METHOD PME

Rigidity No. 23 C

A new method for the determination of cardboard rigidity was established.

The principle of the method is the determination of the energy required to bend a rectangular test-piece from a given angle.

Breaking resistance No. 10 C

Elongation No. 11 A

The above mentioned methods were reviewed regarding test conditions.

TECHNICAL SHEETS

Porous plug wrap

No. 23	2528	X 4855	Dexter USA
No. 23	2529	X 4902	Dexter USA
No. 23	2530	Z 5581	Dexter Scotland

QC PME

P. Balliger

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